



nax 2400 URETHANE PRIMER GREY

2K fast drying light grey sanding primer filler with high productivity and great filling. Fast air drying properties can reduce the total process time and provide exceptional hold out for Premila topcoats.

FEATURES & BENEFITS

- Good hold out
- Quick drying and easy sanding
- Easy application and excellent filling
- High productivity





Suitable Substrates

Existing finishes | OEM electro-coat | glass reinforced laminates nax plastic primers | steel nax polyester bodyfillers & putties | nax epoxy primers | nax etching primers



4 nax 2400 Urethane Primer Grey
1 nax 240 Urethane Primer Hardener
1-2 nax Premila Thinners



Spray-gun setup:
Gravity fed 1.4-1.8mm

Application Pressure:
1.7-2.2 bar (28-30 psi) At spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



40-50 $\mu\text{m}/\text{coat}(4:1:1)$
30-40 $\mu\text{m}/\text{coat}(4:1:2)$



Between coats:
5-7min. at 20°C (70°F)

Before 60°C(140°F) baking:
10min. at 20°C (70°F)



Dry to sand	20°C (70°F)	30°C (86°F)	40°C (100°F)	60°C (140°F)	Infra-Red
	2 hrs.	1½ hrs.	1½ hrs.	30 min.	4+8 min.



Final dry sanding:
P400-P500



Final wet sanding:
P800-P1000



Re – coating:
With itself and all nax Premila primers, primer fillers and surfacers.
nax Premila 8000 Basecoat and nax Premila 7000 2K Solid Topcoat



Use suitable respiratory protection
Use air fed mask at all times. Refer applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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