



nax PREMILA 7000

2K SOLID TOPCOAT

Two component high solid, acrylic enamel direct gloss topcoat as part of the nax Premila master tint system. Designed to duplicate OEM finishes in solid colours. Provides easy application, fast drying, easy spot repair, excellent hiding power & excellent gloss.

FEATURES & BENEFITS

- Excellent application characteristics for easy replication of OEM finishes
- Excellent gloss and DOI
- Quick drying
- Excellent weather and chemical resistance
- High productivity





Suitable Substrates

Existing finishes with the exception of thermoplastic acrylic finishes | All nax Pro LV and Premila primers, primer fillers/surfacers.



4 nax Premila 7000 2K Solid Topcoat (Ready Colour Mix)
1 nax Premila 410 / 412 RP 2K hardeners
1 nax Premila Thinners



Spray-gun setup:
Gravity fed 1.3-1.4mm

Application Pressure:
1.7-2.2 bar (28-30 psi) at spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



20-30 $\mu\text{m}/\text{coat}$



Between coats:
5-10min. at 20°C (70°F)

Before 60°C(140°F) baking:
5-10min. at 20°C (70°F)



	20°C (70°F)	30°C (70°F)	40°C (70°F)	60°C (140°F)	Infra-Red
Dust dry	12 min.	10 min.	8 min.	-	n/a
Dry to handle	8 hrs.	3 hrs.	3 hrs.	30 min.	5+10 min.
Dry to polish	10 hrs.	>8 hrs.	>6 hrs.	1 hr. after cool down	5+10 min.



nax Premila Master Tint Solid Toners/2K Binder	4 years
nax 410 / 412 RP 2K Hardeners	2 years
nax Premila Thinners	2 years



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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