



# nax PREMILA 8000 BASECOAT

Single component acrylic master tint basecoat system designed to duplicate OEM finishes in solid and effect colours. Provides easy application, fast drying and easy spot repair. nax Premila 8000 must be re-coated with nax Premila clearcoats to secure complete system performance.

## FEATURES & BENEFITS

- Excellent application characteristics
- High opacity resulting in low product consumption
- Good metallic control
- Easy fade
- Multiple solvent use





## Suitable Substrates

Existing finishes with the exception of thermoplastic acrylic finishes | All nacx Premila and nacx Pro LV primers with the exception of acid containing etch primer.



100 nacx Premila 8000 basecoat (Ready Colour Mix)  
100 nacx Premila Thinners

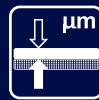


**Spray-gun setup:**  
Gravity fed 1.3-1.4mm

**Application Pressure:**  
1.7-2.2 bar (28-30 psi) at spray-gun air inlet  
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



20-30  $\mu\text{m}$  Solid colours  
15-30  $\mu\text{m}$  Effect colours



**Between coats:**  
5-10min. at 20°C (70°F)



**Before re-coat:**  
10-15min. at 20°C (70°F)

**Re-coat within:**  
24 hrs. at 20°C (70°F)



**Re – coating**  
With all nacx Pro LV and nacx Premila clear coats  
With nacx Crystal 9905 Mirror Image Clear 2K 2:1



**Use suitable respiratory protection**  
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: [nipponpaintautomotive.com.au](http://nipponpaintautomotive.com.au)



Nippon Paint automotive products are supplied in Australia by Dulux Australia, a division of DuluxGroup (Australia) Pty Ltd, trading as Dulux Auto Refinish Coatings.