



nax PREMILA 8000 BASECOAT

Single component acrylic master tint basecoat system designed to duplicate OEM finishes in solid and effect colours. Provides easy application, fast drying and easy spot repair. nax Premila 8000 must be re-coated with nax Premila clearcoats to secure complete system performance.

FEATURES & BENEFITS

- Excellent application characteristics
- High opacity resulting in low product consumption
- Good metallic control
- Easy fade
- Multiple solvent use





Suitable Substrates

Existing finishes with the exception of thermoplastic acrylic finishes | All nacx Premila and nacx Pro LV primers with the exception of acid containing etch primer.



100 nacx Premila 8000 basecoat (Ready Colour Mix)
100 nacx Premila Thinners



Spray-gun setup:
Gravity fed 1.3-1.4mm

Application Pressure:
1.7-2.2 bar (28-30 psi) at spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



20-30 μm Solid colours
15-30 μm Effect colours



Between coats:
5-10min. at 20°C (70°F)



Before re-coat:
10-15min. at 20°C (70°F)

Re-coat within:
24 hrs. at 20°C (70°F)



Re – coating
With all nacx Pro LV and nacx Premila clear coats
With nacx Crystal 9905 Mirror Image Clear 2K 2:1



nacx Premila 8000 Master Tint Toners/B/C Binder 2-4 years
nacx Premila Thinners 2 years



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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