



nax Premila 9600

EXTRA SOLID CLEAR 2K 2:1

High quality extra solid two component acrylic urethane clear. Provides good gloss and protection over different types of basecoats. Ideal clearcoat for spot repair to complete respray. Provides good chemical resistance and UV protection.

FEATURES & BENEFITS

- Provides good gloss
- Provides good chemical resistance and UV protection
- Fast drying for improved production
- User friendly application





Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9600 Extra Solid Clear 2K 2:1
1 nax Premila 210 2K Hardeners
0-10% nax Premila Thinners



Spray-gun setup:
Gravity fed 1.3-1.4mm

Application Pressure:
1.7-2.2 bar (28-30 psi) at spray-gun air inlet



2 coats



40-6 μm /coat



Between coats:
5-10min. at 20°C (70°F)

Before 60°C(140°F) baking:
5-10min. at 20°C (70°F)



	20°C (70°F)	30°C (70°F)	40°C (70°F)	60°C (140°F)	Infra-Red
Dust dry	15 min.	10 min.	10 min.	-	n/a
Dry to handle	6-12 hrs.	3-6 hrs.	1½-3 hrs.	20-40 min.	4+8 min.
Dry to polish	6-12 hrs.	3-6 hrs.	1½-3 hrs.	1 hr after cool down	



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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