



nax Premila 9600

EXTRA SOLID CLEAR 2K 2:1

High quality extra solid two component acrylic urethane clear. Provides good gloss and protection over different types of basecoats. Ideal clearcoat for spot repair to complete respray. Provides good chemical resistance and UV protection.

FEATURES & BENEFITS

- Provides good gloss
- Provides good chemical resistance and UV protection
- Fast drying for improved production
- User friendly application





Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9600 Extra Solid Clear 2K 2:1
1 nax Premila 210 2K Hardeners
0-10% nax Premila Thinners



Spray-gun setup:

Gravity fed 1.3-1.4mm

Application Pressure:

1.7-2.2 bar (28-30 psi) at spray-gun air inlet



2 coats



40-6 $\mu\text{m}/\text{coat}$



Between coats:

5-10min. at 20°C (70°F)

Before 60°C(140°F) baking:

5-10min. at 20°C (70°F)



Dust dry
Dry to handle
Dry to polish

20°C (70°F)

15 min.

6-12 hrs.

6-12 hrs.

30°C (70°F)

10 min.

3-6 hrs.

3-6 hrs.

40°C (70°F)

10 min.

1½-3 hrs.

1½-3 hrs.

60°C (140°F)

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20-40 min.

1 hr after cool
down

Infra-Red

n/a

4+8 min.



nax Premila 9600 Extra Solid Clear 2k 2:1 4 years
nax Premila 210 2k Hardeners 2 years
nax Premila Thinners 2 years



Use suitable respiratory protection

Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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