



max PREMILA 9800 CLEAR 2K PREMIUM HI-SOLID 2:1

Premium two component hi-solid, hi performance acrylic urethane clear provides deep gloss/brilliance and protection over different types of basecoats. Ideal clearcoat from spot repair to complete respray, providing excellent chemical resistance and UV protection.

FEATURES & BENEFITS

- Can be applied in 1 and a half coats for improved production
- Variable application for flexible use
- Good sag sensitivity to reduce rework
- Deep gloss and high DOI





Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9800 Clear 2K Premium Hi-Solid 2:1
1 nax Premila 980 2K Hardeners
20-30% nax Premila Thinners



Spray-gun setup:
Gravity fed 1.3-1.4mm

Application Pressure:
1.7-2.2 bar 28-30 psi At spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



1½-2 coats



25-35 µm/coat



Between coats:
5-10min. at 20°C 70°F

Before 60°C(140°F) baking:
10-15min. at 20°C 70°F



	20°C (70°F)	30°C (86°F)	40°C (100°F)	60°C (140°F)	Infra-Red
Dust dry	20-40 min.	10-30 min.	5-20 min.	-	
Dry to handle	6-12 hrs.	3-6 hrs.	1½-3 hrs.	20-45 min.	4+8 min.
Dry to polish	8-24 hrs.	4-10 hrs.	3-6 hrs.	1 hr. after cool down	



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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