



# max PREMILA 9800 CLEAR 2K PREMIUM HI-SOLID 2:1

Premium two component hi-solid, hi performance acrylic urethane clear provides deep gloss/brilliance and protection over different types of basecoats. Ideal clearcoat from spot repair to complete respray, providing excellent chemical resistance and UV protection.

## FEATURES & BENEFITS

- Can be applied in 1 and a half coats for improved production
- Variable application for flexible use
- Good sag sensitivity to reduce rework
- Deep gloss and high DOI





### Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9800 Clear 2K Premium Hi-Solid 2:1  
1 nax Premila 980 2K Hardeners  
20-30% nax Premila Thinners



Spray-gun setup:  
Gravity fed 1.3-1.4mm

Application Pressure:  
1.7-2.2 bar 28-30 psi At spray-gun air inlet  
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



1½-2 coats



25-35 µm/coat



Between coats:  
5-10min. at 20°C 70°F

Before 60°C(140°F) baking:  
10-15min. at 20°C 70°F



|               | 20°C (70°F) | 30°C (86°F) | 40°C (100°F) | 60°C (140°F)          | Infra-Red |
|---------------|-------------|-------------|--------------|-----------------------|-----------|
| Dust dry      | 20-40 min.  | 10-30 min.  | 5-20 min.    | -                     |           |
| Dry to handle | 6-12 hrs.   | 3-6 hrs.    | 1½-3 hrs.    | 20-45 min.            | 4+8 min.  |
| Dry to polish | 8-24 hrs.   | 4-10 hrs.   | 3-6 hrs.     | 1 hr. after cool down |           |



|  |         |
|--|---------|
| nax Premila 9800 Clear 2K Premium Hi-Solid 2:1 | 4 years |
| nax Premila 980 2K Hardeners                   | 2 years |
| nax Premila Thinners                           | 2 years |



**Use suitable respiratory protection**  
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: [nipponpaintautomotive.com.au](http://nipponpaintautomotive.com.au)



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