



# nax PREMILA 9800HP VELOCITY CLEAR 2K 2:1

Ultra-fast curing premium clear coat for improved productivity. Dry to polish time of less than 30 minutes under ambient cure conditions (25-30 °C). No need for a baking cycle allows for a quick repair. nax Premila 9800HP Velocity Clear also offers outstanding application properties with excellent gloss and appearance.

## FEATURES & BENEFITS

- Ultra-fast curing
- Dry to polish in less than 30 mins at ambient conditions
- Excellent gloss
- Easy to polish





## Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9800HP Velocity Clear 2K 2:1  
1 nax Premila 980 HP 2K Hardener



**Spray-gun setup:**  
Gravity fed 1.3-1.4mm

**Application Pressure:**  
1.7-2.2 bar (28-30 psi) at spray-gun air inlet  
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2 coats



25-35  $\mu\text{m}$ /coat



**Between coats:**  
2-5 min. at 20°C (70°F)

**Before 60°C(122°F) baking:**  
2-5 min. at 20°C (70°F)



|               | 20°C (70°F) | 30°C (70°F) | 40°C (70°F) | 50°C (122°F)          |
|---------------|-------------|-------------|-------------|-----------------------|
| Dust dry      | 10 min.     | 7 min.      | 5 min.      | n/a                   |
| Dry to handle | 30 min.     | 15 min.     | 10 min.     | 5 min.                |
| Dry to polish | 60 min.     | 25 min.     | 10 min.     | 5 min after cool down |



**Use suitable respiratory protection**  
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: [nipponpaintautomotive.com.au](http://nipponpaintautomotive.com.au)



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