



max PREMILA 9800HP VELOCITY CLEAR 2K 2:1

Ultra-fast curing premium clear coat for improved productivity. Dry to polish time of less than 30 minutes under ambient cure conditions (25-30 °C). No need for a baking cycle allows for a quick repair. max Premila 9800HP Velocity Clear also offers outstanding application properties with excellent gloss and appearance.

FEATURES & BENEFITS

- Ultra-fast curing
- Dry to polish in less than 30 mins at ambient conditions
- Excellent gloss
- Easy to polish





Suitable Substrates

nax Premila 8000 series basecoat



2 nax Premila 9800HP Velocity Clear 2K 2:1
1 nax Premila 980 HP 2K Hardener



Spray-gun setup:
Gravity fed 1.3-1.4mm

Application Pressure:
1.7-2.2 bar (28-30 psi) at spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2 coats



25-35 μm /coat



Between coats:
2-5 min. at 20°C (70°F)

Before 60°C(122°F) baking:
2-5 min. at 20°C (70°F)



	20°C (70°F)	30°C (70°F)	40°C (70°F)	50°C (122°F)
Dust dry	10 min.	7 min.	5 min.	n/a
Dry to handle	30 min.	15 min.	10 min.	5 min.
Dry to polish	60 min.	25 min.	10 min.	5 min after cool down



nax Premila 9800HP Velocity Clear 2K 2:1	4 years
nax Premila 980HP 2K Hardener	2 years



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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