

CH01. Sanding Primer Fillers (Stir well after each added component!)

Express Primer (2:2:1)*

nax 2800HP 2K Velocity Primer			
Comp.→	2800	580	280
RFU (ml) ↓	Primer	Reducer	Hardener
100	59	36	20
150	88	53	29
200	118	71	39
250	147	89	49
300	176	107	59
350	206	125	69
400	235	142	78
450	265	160	88
500	294	178	98

*Pay attention to the mixing sequence

- Primer + Reducer + Hardener

After adding reducer stir well, then add hardener

Use immediately after mixing: Do not wait

S1 (4:1:1) HB

nax 2600 2K Premium Primer (S1)			
Comp.→	2600 (S1)	260	Premila
RFU (ml) ↓	Primer	Hardner	Thinner
100	102	16	15
150	153	24	22
200	204	32	29
250	255	40	37
300	306	48	44
400	408	64	59
500	510	80	73
600	612	96	88
700	714	112	103

S2 (4:1:1) HB

nax 2600 2K Premium Primer (S2) mix				
Comp.→	2600(S1)	2600(S7)	260	Premila
RFU (ml) ↓	Primer		Hardener	Thinner
100	91	10	16	15
150	137	15	24	22
200	182	20	32	29
250	228	25	40	37
300	273	30	48	44
400	364	40	64	59
500	455	51	80	73
600	546	61	96	88
700	638	71	112	103

S3 (4:1:1) HB

nax 2600 2K Premium Primer (S3) mix				
Comp.→	2600(S1)	2600(S7)	260	Premila
RFU (ml) ↓	Primer		Hardener	Thinner
100	70	30	16	15
150	105	45	24	22
200	139	60	32	29
250	174	75	40	37
300	209	90	48	44
400	279	120	64	59
500	349	149	80	73
600	418	179	96	88
700	488	209	112	103

S4 (4:1:1) HB

nax 2600 2K Premium Primer (S4)			
Comp.→	2600 (S4)	260	Premila
RFU (ml) ↓	Primer	Hardner	Thinner
100	101	16	15
150	151	24	22
200	201	32	29
250	252	40	37
300	302	48	44
400	403	64	59
500	503	80	73
600	604	96	88
700	705	112	103

S5 (4:1:1) HB

nax 2600 2K Premium Primer (S5) mix				
Comp.→	2600(S1)	2600(S7)	260	Premila
RFU (ml) ↓	Primer		Hardener	Thinner
100	29	67	16	15
150	43	101	24	22
200	58	135	32	29
250	72	169	40	37
300	87	202	48	44
400	116	270	64	59
500	145	337	80	73
600	174	405	96	88
700	202	472	112	103

S6 (4:1:1) HB

nax 2600 2K Premium Primer (S6) mix				
Comp.→	2600(S1)	2600(S7)	260	Premila
RFU (ml) ↓	Primer		Hardener	Thinner
100	9	85	16	15
150	14	128	24	22
200	19	171	32	29
250	24	213	40	37
300	28	256	48	44
400	38	341	64	59
500	47	427	80	73
600	57	512	96	88
700	66	597	112	103

S7 (4:1:1) HB

nax 2600 2K Premium Primer (S7)			
Comp.→	2600 (S7)	260	Premila
RFU (ml) ↓	Primer	Hardner	Thinner
100	94	16	15
150	141	24	22
200	188	32	29
250	235	40	37
300	282	48	44
400	376	64	59
500	470	80	73
600	564	96	88
700	658	112	103