

CH04. Basecoats and Topcoats

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nax Premila 7000 2K Topcoat System			
Comp→	Color	410/12	Premila
RFU (ml) ↓		Hardener	Thinner
100	73	19	8
150	109	28	12
200	145	37	16
250	182	46	20
300	218	56	24
350	255	65	28
400	291	74	32
500	364	93	40
600	436	111	48
750	545	139	60

nax Premila 8000 Basecoat System		
Components→	Color	10/20/30
RFU (ml) ↓		Thinner
100	48	44
150	72	66
200	96	88
250	120	110
300	144	132
350	168	154
400	192	176
500	240	220
600	288	264
750	360	330

nax Premila 7000 2K Topcoat System			
Hardener/Thinner Selection			
	5-20°C	20-35°C	35-45°C
1-2 panels	412/10	410/20	410/30
3-5 panels	410/20	410/20	410/30
>5 panels	410/30	410/30	410/40

Stir well after each added component!