

CH05. Clearcoats (Stir well after each added component!)

2:1 (2 coats)

nax Premila 9800 HP Velocity Clear 2K 2:1		
Comp.→	9800 HP	980
RFU (ml) ↓	Clear	Hardener
100	61	31
150	91	46
200	121	61
250	152	77
300	182	92
350	212	107
400	243	123
500	303	153
600	364	184

2:1:10% (2 coats)

nax Premila 9600 Clear 2K Extra Solid 2:1			
Comp.→	9600	210	Premila
RFU (ml) ↓	Clear	Hardener	Thinner
150	91	46	8
200	121	61	11
250	152	77	14
300	182	92	17
400	243	123	22
500	303	153	28
600	364	184	33
750	455	230	41
900	546	276	50

2:1:15% (1 ½ coats)

nax Premila 9800 Clear 2K Premium Hi-Solid 2:1			
Components→	9600	210	Premila
RFU (ml) ↓	Clear	Hardener	Thinner
150	90	46	12
200	120	62	16
250	150	77	20
300	180	93	24
400	240	124	32
500	300	155	40
600	360	185	48
750	450	232	60
900	540	278	72

2:1 (1 ½ coats)

nax Crystal 9905 Mirror Image Clear 2K 2:1		
Components→	9905	905
RFU (ml) ↓	Clear	Hardener
150	97	53
200	129	70
250	162	88
300	194	105
400	259	140
500	323	175
600	388	210
750	485	263
1000	647	350

*Use immediately after mixing: Do not wait

nax Premila 9600 Clear 2K Extra Solid 2:1

Hardener/Thinner Selection

	10-20°C	20-35°C	≥ 35°C
1-2 panels	RP/20	RP/20	Std/30
3-5 panels	Std/20	Std/20	Slow/30
>5 panels	Std/30	Std/30	Slow/40

nax Premila 9800 Clear 2K Premium HS

Hardener/Thinner Selection

	10-20°C	20-40°C	≥ 40°C
1-2 panels	RP/10	RP/20	Std/30
3-5 panels	RP/20	Std/20	Slow/30
>5 panels	Std/30	Std/30	Slow/40