

CH05. Clearcoats (Stir well after each added component!)

2:1:10% (2 coats)

nax Pro LV7200 X'Press Clear			
Components →	7200	720	5000
RFU (ml) ↓	Clear	Hardener	Thinner
150	92.8	45.5	8.8
200	123.8	60.6	11.8
250	154.7	75.8	14.7
300	185.6	90.9	17.6
400	247.5	121.3	23.5
500	309.4	151.6	29.4
600	371.3	181.9	35.3
750	464.1	227.3	44.1
900	556.9	272.8	52.9

2:1:*5% (1 ½ coats)

nax Pro LV7400 HS Clear			
Components →	7400	740	5000
RFU (ml) ↓	Clear	Hardener	Thinner
150	96.8	48.9	4.5
200	129.0	65.2	6.1
250	161.3	81.5	7.6
300	193.5	97.7	9.1
400	258.1	130.3	12.1
500	322.6	162.9	15.2
600	387.1	195.5	18.2
750	483.9	244.4	22.7
900	580.6	293.2	27.3

2:1:10% (2 coats)

nax Pro LV7400 HS Clear			
Components →	7400	740	5000
RFU (ml) ↓	Clear	Hardener	Thinner
150	93.8	47.3	8.8
200	125.0	63.1	11.8
250	156.3	78.9	14.7
300	187.5	94.7	17.6
400	250.0	126.3	23.5
500	312.5	157.8	29.4
600	375.0	189.4	35.3
750	468.8	236.7	44.1
900	562.5	284.1	52.9

2:1:*5% (1 ½ coats)

nax Pro LV7600 VHS Performance Clear			
Comp. →	Pro LV7600	Pro LV760	Pro LV500
RFU (ml) ↓	VHS Clear	Hardener	Thinner *
150	95	49	5
200	126	65	6
250	158	81	8
300	190	98	9
400	253	130	12
500	316	163	15
600	379	195	18
750	474	244	23
900	569	293	27

*In the case of high temperature and above 5 panel applications, 5% nax Pro LV5000 Thinner Medium or Slow can be added for improved application.

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2:1:20% (3 coats)

nax Pro LV7200 X'Press Clear			
Components →	7200	720	5000
RFU (ml) ↓	Clear	Hardener	Thinner
150	87.4	42.8	16.6
200	116.5	57.1	22.1
250	145.6	71.3	27.6
300	174.7	85.6	33.2
400	232.9	114.1	44.2
500	291.2	142.6	55.3
600	349.4	171.2	66.4
750	436.8	214.0	82.9
900	524.1	256.8	99.5

**nax Pro LV7200 X'Press Clear
Thinner Selection**

	15-20°C	20-25°C	25-35°C
1-2 panels /spot	Fast	Medium	Slow
3 panels	Fast/Med.	Med./Slow	Slow

**nax Pro LV7400 HS Clear
Hardener/Thinner Selection**

	15-20°C	20-25°C	25-35°C
1-2 panels /spot	Fast/Fast	Med./Fast	Med./Med
3-5 panels	Fast/Fast	Med/Slow	Med/Slow
>5 panels	Fast/Med.	Med./Slow	Slow/Slow

**nax Pro LV7600 VHS Performance Clear
Hardener Selection**

	15-20°C	20-25°C	25-35°C
1-2 panels /spot	Fast	Medium	Medium
3-5 panels	Fast	Medium	Medium
>5 panels	Medium	Medium	Medium