





## Wet on Wet Primer Surfacer Application (As and when required)

	Process Steps	Products
*	<p><b>Apply 1 coat of wet on wet surfacer</b></p> <p>Recoating time: Minimum 15 min. flash off and within 6 hours</p> <p>▶ <i>In case of exceeding recoating time, surface must be scuffed with P400 dry.</i></p> <p><b>Proper application provides even finish and adequate film build.</b></p>	<p>nax Pro LV36xx VHS Primer Surfacer</p> 




## Basecoat Application

	Process Steps	Products
1	<p><b>Apply basecoat</b></p> <p>Solid Colors Apply a closed wet coat directly followed by a medium coat, then flash off till matt using air accelerator.</p> <p>Metallic Pearl Colors</p> <ol style="list-style-type: none"> <li>1. Apply a closed wet coat directly followed by a medium coat, then flash off till matt using air accelerator</li> <li>2. Apply a final drop-coat for optimal metallic orientation</li> </ol> <p>▶ <i>Tack Rag surface prior to basecoat application.</i></p> <p>▶ <i>The total dry layer thickness of basecoat should never exceed 30µm.</i></p> <p><b>Proper application speeds up flash off and supports clear-coat adhesion</b></p>	<p>nax Premila 8000 Basecoat</p> 

## Clearcoat Application (nax Pro LV)

	Process Steps	Products
2.a	<p><b>Apply 1½ coats of clearcoat</b></p> <p>Dry to handle: 7hrs@20°C or 15min @60°C</p> <p>▶ <i>Flash off for 3-5 minutes at 20°C between coats</i></p> <p><b>Proper application prevents loss of gloss, solvent pops and poor through hardening</b></p>	<p>nax Pro LV7600 VHS Performance Clear</p> 
or		
2.c	<p><b>Apply 1½ or 2 coats of clearcoat</b></p> <p>Dry to handle: 4hrs@20°C or 20min @60°C</p> <p>▶ <i>Flash off for 3-5 minutes at 20°C between coats</i></p> <p><b>Proper application prevents loss of gloss, solvent pops and poor through hardening</b></p>	<p>nax Pro LV7400 HS Clear</p> 

## Clearcoat Application (nax Premila)

	Process Steps	Products
3.a	<p><b>Apply 2 coats of</b></p> <p>Dry to handle: 20-30min @60°C</p> <p>▶ <i>Flash off for ±5 minutes at 25°C between coats</i></p> <p><b>Proper application prevents loss of gloss, solvent pops and poor through hardening</b></p>	<p>nax Premila 9600 (Clear 2K Extra Solid 2:1)</p> 
or		
3.b	<p><b>Apply 1½ or 2 coats of</b></p> <p>Dry to handle: 30min @60°C</p> <p>▶ <i>Flash off for ±5 minutes at 25°C between coats</i></p> <p><b>Proper application prevents loss of gloss, solvent pops and poor through hardening</b></p>	<p>nax Premila 9800 (Clear 2K Premium Hi-Solid 2:1)</p> 
3.d	<p><b>Apply 2 coats of</b></p> <p>Dry to handle: 30 mins. @20°C / 15 mins. @30°C</p> <p>▶ <i>Flash off for 1-2 minutes at 25°C between coats</i></p> <p><b>Proper application prevents loss of gloss, solvent pops and poor through hardening</b></p>	<p>nax Premila 9800HP Velocity Clear</p> 

For detailed product information always refer to TDS