



nax 2600 2K PREMIUM PRIMER

Premium quality, high build spectral shade filler with excellent application and sanding properties. Due to its versatility, it can be used for spot, block and overall repair.

FEATURES & BENEFITS

- Multi grey spectral shades
- Sanding time at ambient cure - 2 hrs
- Excellent enamel hold out
- Can be used for spot, block and overall repair





Suitable Substrates

Existing finishes | OEM electro-coat | glass reinforced laminates | nax plastic primers | steel
nax polyester bodyfillers & putties | nax epoxy primers | nax etching primers



4 nax 2600 2K Premium Primer
1 nax 260 2K Premium Primer Hardeners
1-2 nax Premila Thinners



Spray-gun setup:
Gravity fed 1.4-1.8mm

Application Pressure:
1.7-2.2 bar (28-30 psi) At spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



50-60 $\mu\text{m}/\text{coat}(4:1:1)$
40-50 $\mu\text{m}/\text{coat}(4:1:2)$



Between coats:
3-8min. at 20°C (70°F)

Before 60°C(140°F) baking:
5-10min. at 20°C (70°F)



Dry to sand	20°C (70°F) 2 hrs.	30°C (86°F) 1½ hrs.	40°C (100°F) 1½ hrs.	60°C (140°F) 30 min.	Infra-Red 4+8 min.
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Final dry sanding:
P400-P500



Final wet sanding:
P800-P1000



Re – coating:
With itself and all nax Premila primers, primer fillers and surfacers
nax Premila 8000 basecoat and nax Premila 7000 2K solid topcoat



nax 2600 2K Premium Primer	2 years
nax 260 2K Premium Primer Hardeners	2 years
nax Premila Thinners	2 years



Use suitable respiratory protection
Use air fed mask at all times. Refer applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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