



# nax 2800HP 2K VELOCITY PRIMER

Highly productive super-fast drying, 2K HS sanding primer filler with excellent application and sanding properties. Due to its super-fast ambient drying, the total preparation time can be reduced to one hour. Provides exceptional enamel hold-out with all topcoats. Can be sanded after 30 minutes drying at 20°C.

## FEATURES & BENEFITS

- Extra fast application process
- 1-2 minutes flash off time between coats
- Dry to sand in 15 minutes at ambient temperatures
- No need for drying equipment





## Suitable Substrates

Existing finishes | OEM electro-coat | glass reinforced laminates | nax plastic primers | steel  
nax polyester bodyfillers & putties | nax epoxy primers | nax etching primers



2 nax 2800HP 2K Velocity Primer  
2 nax 580 2K Velocity Reducer  
1 nax 280HP 2K Velocity Primer Hardener



**Spray-gun setup:**  
Gravity fed 1.4-1.8mm

**Application Pressure:**  
1.7-2.2 bar (28-30 psi) at spray-gun air inlet  
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



2-3 coats



20-40 μm/coat



**Between coats:**  
1-2min. at 20°C (70°F)



	20°C (70°F)	30°C (86°F)	40°C (100°F)	50°C (122°F)
Dust dry	6 min.	15 min.	3 min.	n/a
Dry to sand	30 min.	30 min.	7 min.	5 min.



**Final dry sanding:**  
P400-P500



**Final wet sanding:**  
P800-P1000



**Re – coating:**  
With itself and all nax Premila primers, primer fillers and surfacers  
nax Premila 8000 Basecoat and nax Premila 7000 2K Solid Topcoat



nax 2800HP 2K Velocity Primer	2 years
nax 580 2K Velocity Reducer	1 years
nax 280HP 2K Velocity Primer Hardener	2 years



**Use suitable respiratory protection**  
Use air fed mask at all times. Refer applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: [nipponpaintautomotive.com.au](http://nipponpaintautomotive.com.au)



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