



nax **PRO LV**

nax PRO LV3601-7

2K wet on wet primer filler & surfacer

nax PRO LV3601-7 is a low VOC, quick-drying two-pack wet on wet primer surfacer & sanding primer filler, with excellent application and sanding properties.

Can be applied wet on wet on sound OEM e-coat with light scuffing & sprayed directly on well prepared plastic parts.

FEATURES & BENEFITS

- Wet on wet and dry sanding application
- Spectral shade range S1-7
- Easy application
- Direct application on ED coated panels without sanding





Suitable Substrates

Existing finishes | Steel and Electro-coat (ED) | Glass reinforced laminates
nax Pro LV and nax etch primers, plastic primers, epoxy primers and polyester bodyfillers & putties



Mixing
3 Parts nax Pro LV3601/04/07 VHS Primer Surfacer
1 Part nax Pro LV360 Hardener
0.6-1.2 Parts nax Pro LV5000 Thinners

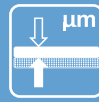


Spray-gun setup
Gravity fed 1.3-1.8 mm

Application pressure:
1.7-2.2 bar 28-30 psi At spray-gun air inlet
HVLP max 0.6-0.7 bar (8-10 psi) at the air cap



1 coat for wet on wet
1 - 2 coats for high build
2-3 coats for extra high build



25-35 $\mu\text{m}/\text{coat}$
50-60 $\mu\text{m}/\text{coat}$
60-80 $\mu\text{m}/\text{coat}$



Flash off between coats:
5-10min. at 20°C (70°F)

Before 60°C (140°F) baking:
5-10min. at 20°C (70°F)



Dry to recoat (WOW)
Dry to sand

	20°C (70°F)	30°C (86°F)	40°C (100°F)	60°C (100°F)	Infra-Red
Dry to recoat (WOW)	30 mins	20 mins	10 mins		
Dry to sand	3 hours	2.5 Hours	1.5 hours	30 mins	4+8 mins



Final dry sanding
P400-P500



Final wet sanding
P800-P1000



Re – coating:
nax Premila 8000 Basecoat and nax Premila 7000 2K Topcoat



2004/42/IIB(c)(540)539
The EU limit value for this product (product category: IIB.e) in ready to use form is max 540 g/litre
The VOC content of this product in ready to use form is maximum 539



Use suitable respiratory protection
Use air fed mask at all times. Refer to applicable AS/NZS Standards

For detailed information, please refer to the relevant TDS. Visit: nipponpaintautomotive.com.au



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