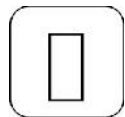


### Description

nax Pro LV1001 Plastic Primer 1K Aerosol is a single component ready to use aerosol plastic adhesion promoter designed to support the adhesion of primers/surfacers and 2K topcoats to common plastic parts found in automotive refinishes including Polypropylene and its blends. It also adheres various metal substrates.

### Suitable Substrates

Plastics incl. polypropylene and its blends    Polyester and epoxy laminates    Steel, stainless, galvanized, aluminum



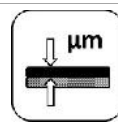
Ready to spray



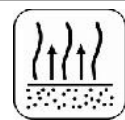
Only requires a shake before use



1 - 2 coats



5 - 10 μm / coat



Between coats:

5 - 10 minutes at    20°C    70°F



Dry to recoat

20°C (70°F)  
10 min

30°C (86°F)  
7 min

40°C (100°F)  
5 min



Re – coatable with:

With all nax Pro LV and Premila primer fillers and surfacers

With naxPremila2K topcoat systems



**2004/42/IB(e)(840)710**

The EU limit value for this product (product category: IIB.e) in ready to use form is max  
The VOC content of this product in ready to use form is maximum

840  
710    g/liter



Use suitable respiratory protection

Nippon Paint Automotive Refinishes recommends the use of fresh air supply respirator.

For detailed information read entire TDS

**Description**

nax Pro LV1001 Plastic Primer 1K Aerosol is a single component ready to use aerosol plastic adhesion promoter designed to support the adhesion of primers/surfacers and 2K topcoats to common plastic parts found in automotive refinishes including Polypropylene and its blends. It also adheres various metal substrates.

**Suitable Substrates**

Plastics incl. polypropylene and its blends      Polyester and epoxy laminates      Steel, stainless, galvanized, aluminum

**Surface preparation**



Prior to any surface preparation, degrease the repair area using nax solvent borne degreaser. Use clean quality rags or wiping towels, one for wetting and one for drying. Apply sufficient degreaser to keep the surface wet and wipe degreaser off before it can evaporate



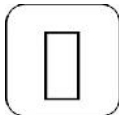
Finishing dry sanding steps	P320-400
For Steel, galvanized steel aluminum	P320-400
For plastic, abrade using warm water, matting paste with grey scuffing pad	



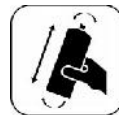
Prior to surfacerapplication on plastic, degrease the area using nax Pro LV300 Anti-Static Degreaser. Prior to surfacerapplication on other surfaces, degrease with nax solvent borne degreaser. Use clean quality rags or wiping towels, one for wetting and one for drying the surface. Apply sufficient degreaser to keep the surface wet and wipe degreaser off before it can evaporate

**Notes:**      *Respect 100 grit maximum jump in dry sanding steps.*

**Product Preparation**



**Ready to spray**



**Shake thoroughly before use**

Shake for several minutes after the mixing ball has loosened

**Application**



**Number of coats:**      1-2

Apply two medium wet coats over the sanded repair area, with 5-10 minutes flash off between coats

**Re-coating time**



**20°C (70°F)**  
10 minutes

**30°C (86°F)**  
7 minutes

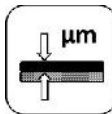
**40°C (100°F)**  
5 minutes


**Re-coating**





With all nax Pro LV and Premila primer fillers and surfacers  
With nax Premilatopcoat systems

**Notes:**      *To replicate OEM system and to achieve the highest quality always apply a w-o-w surfacer prior to topcoat.*

Film thickness		
	1-2 Coats	5-10 µm/coat

Equipment cleaning	
	After use invert aerosol and spray for 5 second to clean nozzle.

Solvent Content	
	<b>2004/42/IIB(e)(840)710</b> The EU limit value for this product (product category: IIB.e) in ready to use form is max <b>840 g/liter</b> The VOC content of this product in ready to use form is maximum <b>710 g/liter</b>

Shelflife	
	nax Pro LV 1001 Plastic Primer 1K Aerosol
	Minimum storage temperature: <b>5°C (41°F)</b> Maximum storage temperature: <b>35°C (95°F)</b>

**Notes:**      *Avoid extreme temperature fluctuation.*

OAR.03.010. 300517  
**Professional Use Only**

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